701 Pennsylvania Avenue, NW Suite 800 Washington, DC 20004-2654 Tel: 202 783 8700 Fax: 202 783 8750 www.AdvaMed.org



March 11, 2009

Division of Dockets Management (HFA-305) Food and Drug Administration 5630 Fishers Lane Rm 1061 Rockville, MD 20852

RE: Response to Docket No. FDA-2008-D-0611

Dear Sir or Madam:

On behalf of AdvaMed, the Advanced Medical Technology Association, I am pleased to submit these comments in response to the United States Food and Drug Administration publication of "*Draft* Guidance for Industry and FDA Staff –Submission and Review of Sterility Information in Premarket Notification (510(k)) Submissions for Devices Labeled As Sterile."

AdvaMed member companies produce the medical devices, diagnostic products, and health information systems that are transforming health care through earlier disease detection, less invasive procedures and more effective treatments. Our members produce nearly 90 percent of the health care technology purchased annually in the United States and more than 50 percent purchased annually around the world. AdvaMed members range from the largest to the smallest medical technology innovators and companies. AdvaMed member companies are dedicated to ensuring the safety and efficacy of the products they manufacture.

Thank you for the opportunity to provide comments on the draft guidance. AdvaMed fully supports FDA's efforts to update and clarify the procedures for reviewing premarket notification submissions (510(k)) for devices labeled as sterile and for pyrogenicity information to be included in 510(k) submissions. However, AdvaMed member companies do have recommendations for changes to the current draft document. These recommended changes to the draft guidance are provided in Attachment A. The line number references are related to the line-numbered copy of the draft guidance (Attachment B).

Of major concern is the requirement listed in section III.A.3. : "The reviewer should document that all blood contacting devices, permanent implants, devices that contact cerebrospinal fluid, and devices labeled pyrogen free or non-pyrogenic are, in fact, non-pyrogenic." This statement represents a significant change in current FDA policy as experienced by AdvaMed member companies and as stated in the current FDA guidance "Updated 510(k) Sterility Review Guidance K90-1. The current guidance states "If the product is labeled "pyrogen free," a description of the method used to make the determination, e.g., limulus amebocyte lysate (LAL)". Most device-specific guidances reference K90-1 when discussing sterility and pyrogenicity.



Division of Dockets Management March 11, 2009 Page 2 of 2

A review of FDA recognized standards related to pyrogen testing shows an inconsistency of scope that does not support the wording in the draft guidance:

USP31:2008<161> Transfusion and Infusion Assemblies and Similar Medical Devices (Transfusion and infusion assemblies and similar devices that require end-product endotoxin testing or that claim to be non-pyrogenic)

USP31:2008<151> Pyrogen Test (USP Rabbit Test) (All devices that need to limit, to an acceptable level, the risk of a febrile reaction in the patient.)

ANSI/AAMIST72:2002 Bacterial Endotoxin Testing Methodologies, Routine Monitoring, and Alternative to Batch Testing ("...apply to sterile and non-pyrogenic assemblies or devices in contact directly or indirectly with the cardiovascular system, the lymphatic system or cerebrospinal fluid")

USP31:2008<85> Bacterial Endotoxin Test (LAL) ("Devices that contact patient blood, cerebrospinal fluid, or other normally sterile body fluids or tissues; implantable devices; and products labeled as non-pyrogenic.")

The specific requirements stated in the draft guidance will result in testing devices that have not warranted non-pyrogenic claims in the past and for which FDA has not required non-pyrogenic claims. As always, increased testing incurs increased cost to produce medical devices. AdvaMed member companies are more than willing to conduct appropriate and necessary testing to ensure device safety; however, they are reluctant to conduct testing that is unnecessary and does not improve or contribute to device safety.

AdvaMed recommends that the wording relating to pyrogen testing in the revised guidance be the same as stated in the K90-1. This wording allows decisions related to appropriate pyrogen testing of individual device types to be determined by FDA through guidances, standards recognition, and discussions with industry.

If you have questions or would like clarification, please feel free to contact me at 202-434-7220 or <u>rdempsey@advamed.org</u>.

Sincerely,

Rucy C. Dempsey

Ruey C. Dempsey Director Technology and Regulatory Affairs

Attachment A-AdvaMed Comments Attachment B-Draft Guidance with line numbers

### ATTACHMENT A

#### **ADVAMED** Comments

## Draft Guidance for Industry and FDA Staff Submission and Review of Sterility Information in Premarket Notification (510(k)) Submissions for Devices Labeled as Sterile

No. – Edit number

Line(s) No. – Line or lines numbers of the guidance (see line numbered copy Attachment B)

Change – Proposed change to the guidance

Reason – Reason for proposed change

No.	Line(s) No.	Change	Reason	
1	112-113	Therefore, we intend to inspect the <i>sterilization facility</i> before clearing a 510(k) for a device that is sterilized by a novel non-traditional sterilization process.	The manufacturing facility may not be the site of the sterilization operation (e.g., contract sterilizer facility).	
2	113-114	Sentence is incomplete		
3	115	Clarify the <i>Scope</i> of the guidance (or state in another section of the guidance) to specify that changing sterilization methods to a non-traditional method does not require a new 510(k) to be filed as long as the SAL remains the same.	Updated 510(k) Sterility Review Guidance K90-1, dated August 30, 2002 makes this provision.	
4	122-127	Examples of microbial exclusion processes include sterilizing filtration methods and aseptic processing, commonly used in pharmaceutical manufacturing. Heparin and saline lock flush solutions, which are regulated as medical devices, <sup>8</sup> belong to this category <i>if in</i> <i>non-heat stable containers</i> and, therefore, are excluded. <i>Proof of</i> <i>incompatibility with terminal sterilization process should be</i> <i>provided and reviewed.</i>	Heparin and saline lock flush solutions are heat-stable and are suitable for terminal sterilization. As a result, heparin and saline lock flush solutions should not be categorically excluded from the guidance if they are terminally sterilized	
5	154	Traditional Sterilization Methods: methods that have a <i>demonstrated</i> safe and effective use as documented by	"long history" is vague.	
6	163	Add to the definition of <i>non-traditional sterilization methods</i> a statement that a sterilization method that was previously cleared by a 510(k) for use as a Sterilizer in a Health Care facility qualifies the method as non-traditional for an industrial sterilization application.		

## ATTACHMENT A

#### **ADVAMED** Comments

# Draft Guidance for Industry and FDA Staff Submission and Review of Sterility Information in Premarket Notification (510(k)) Submissions for Devices Labeled as Sterile

7	209-211	Delete phrase "or uses a long gas dwell time (e.g., greater than 8 hours)"	The length of EO exposure is not in any way 'Novel" or non-traditional. It is not uncommon to have long gas dwell times in traditional fixed chamber sterilization, based upon package and device configuration. Including this example in the guidance document may lead to confusion regarding what defines a novel sterilization method.
8	8 250-251 with the skin, or <i>with no direct patient contact.</i>		Many devices are sterilized even though there is no intent that the device will contact the patient. Examples are needle connection devices for use in surgical suites and collection bags for used surgical sponges. It would be unnecessarily burdensome to impose more stringent requirements on these types of non-patient contact sterile devices than for devices that are intended for contact with intact skin.
9	252-256	If the product is labeled "pyrogen free," a description of the method used to make the determination, e.g., limulus amebocyte lysate (LAL).	Retain current language in K90-1. See discussion in the cover letter.
10	258	A description of the method <b>to be</b> used	In many cases, the product that is the subject of a 510(k) submission has not yet been manufactured in the final manufacturing setting; therefore, actual finished product testing has not been completed so the method has not been used at the time of the 510(k).
11	259-261	e.g., bacterial endotoxins test (BET), also known as the <i>limulus</i> amebocyte lysate (LAL) test; or USP Pyrogen Test (Rabbit) or equivalent test	Expand the list of examples to include rabbit and equivalent test.
12	262-263	b. identification of the <i>endotoxin limit</i> , and	"endpoint" is not typically used when referring to a product endotoxin limit. The FDA LAL Guideline document (1987), USP<161>, and ANSI/AAMI ST72:2002 all use the term "endotoxin limit" when describing how to calculate the product endotoxin limit.

## ATTACHMENT A

#### **ADVAMED** Comments

# Draft Guidance for Industry and FDA Staff Submission and Review of Sterility Information in Premarket Notification (510(k)) Submissions for Devices Labeled as Sterile

13	264-284	c. an explanation supporting the selected <i>endotoxin limit</i> . We recommend the following <i>endotoxin limit</i> : 0.5 EU/ml for general medical devices (e.g., blood contacting) and 0.06 EU/ml for devices that contact cerebrospinal fluid. These <i>endotoxin limits</i>	See comment above
14	Add reference: United States Pharmacopeia (USP) <161> Transfusion and Infusion Assemblies and Similar Medical Devices		USP <161> provides guidelines for performing extractions of medical devices for the purposes of LAL testing, as well as the formula used to calculate the product endotoxin limits for medical devices.
15	293-301	Provide requirements for information on methods used for novel non- traditional sterilization methods. What information is needed?	Requirements for information for information traditional methods are listed in III A.; the requirements for non-traditional are stated in III B. <b>No</b> requirements are listed for novel non-traditional in III C.
16	380	Describe how manufacturers will be made aware that a previously novel non-traditional sterilization method has been redefined as a non- traditional method.	It will be important for companies who are submitting 510(k)s to know that a previously novel non-traditional method has been re-classified as non-traditional.
17	435-437	Footnote 12 Provide more specific information on the requirement for "whole package integrity test and one seal strength test". List FDA recognized standards for package integrity testing.	

### **ADVAMED COMMENTS**

ATTACHEMENT B

1	U.S. FOOD+DRUG ROMINISTRATION					
-	<b>FDA</b> U.S. Food and Drug Administration					
	CENTER FOR DEVICES AND RADIOLOGICAL HEALTH					
	Health and Human Services					
	FDA Home Page       CDRH Home Page       Search       A-Z Index       Questions?					
3 4 5	FDA > CDRH > Guidance > Draft Guidance for Industry and FDA Staff: Submission and Review of Sterility Information in Premarket Notification (510(k)) Submissions for Devices Labeled as Sterile					
6	Draft Guidance for Industry and FDA					
7	Staff: Submission and Review of					
8	Sterility Information in Premarket Notification					
9 10	(510(k)) Submissions for Devices Labeled as Sterile					
11	DRAFT GUIDANCE					
12	This guidance document is being distributed for comment purposes only.					
13 14	Document issued on: December 12, 2008					
15 16 17 18 19 20 21 22	Comments and suggestions regarding this draft document should be submitted within 90 days of publication in the <i>Federal Register</i> of the notice announcing the availability of the draft guidance. Submit written comments to the Division of Dockets Management (HFA-305), Food and Drug Administration, 5630 Fishers Lane, rm. 1061, Rockville, MD 20852. Alternatively, electronic comments may be submitted to http://www.regulations.gov. All comments should be identified with the docket number listed in the notice of availability that publishes in the <i>Federal Register</i> .					
23 24 25 26 27 28	For questions regarding devices regulated by the Center for Devices and Radiological Health, contact Steven Turtil at (240) 276-3747, or by e-mail at <u>steven.turtil@fda.hhs.gov</u> , or Chiu Lin, Ph.D. at (240) 276-3747, or by e-mail at <u>chiu.lin@fda.hhs.gov</u> . For questions regarding devices regulated by the Center for Biologics Evaluation and Research (CBER), contact Leonard Wilson at 301-827-0373 or by email at leonard.wilson@fda.hhs.gov.					

- 29 When final, this document will supersede Updated 510(k) Sterility Review
- 30 Guidance K90-1, dated August 30, 2002.



U.S. Department of Health and Human Services Food and Drug Administration **Center for Devices and Radiological Health** 

Center for Biologics Evaluation and Research

31

## Preface

#### **Additional Copies** 32

#### **Additional Copies** 33

- 34 Additional copies are available from the Internet at:
- 35 http://www.fda.gov/cdrh/ode/guidance/xxxx.html. You may also send an e-mail
- 36 request to dsmica@fda.hhs.gov to receive an electronic copy of the guidance or
- 37 send a fax request to 240-276-3151 to receive a hard copy. Please use the
- document number (1615) to identify the guidance you are requesting. Copies of 38
- 39 the guidance are also available from:
- 40 Office of Communication, Training and Manufacturers Assistance, HFM-40
- Center for Biologics Evaluation and Research 41
- Food and Drug Administration 42
- 1401 Rockville Pike, Suite 200N, Rockville, MD 20852-1448 43
- 44 Phone: 800-835-4709 or 301-827-1800
- 45 46 **Contains Nonbinding Recommendations** 47

Draft - Not for Implementation

- 48
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- 52 B. THE LEAST BURDENSOME APPROACH
- 53 C. <u>SCOPE</u>
- 54 D. <u>EXCLUSIONS</u>
- 55 II. METHODS OF STERILIZATION
- 56 A. <u>DEFINITIONS</u>
- 57 B. EXAMPLES (AS OF THE DATE OF THIS GUIDANCE)
- 58 III. STERILIZATION INFORMATION FOR STERILE DEVICES
- 59 IV. <u>REVIEW ROUTING FOR STERILE DEVICES</u>
- 60 Draft Guidance for Industry and FDA Staff

# Submission and Review of Sterility Information in Premarket Notification (510(k)) Submissions for Devices Labeled as Sterile

This draft guidance, when finalized, will represent the Food and Drug Administration's (FDA's) current thinking on this topic. It does not create or confer any rights for or on any person and does not operate to bind FDA or the public. You can use an alternative approach if the approach satisfies the requirements of the applicable statutes and regulations. If you want to discuss an alternative approach, contact the FDA staff responsible for implementing this guidance. If you cannot identify the appropriate FDA staff, call the appropriate number listed on the title page of this guidance.

## 64 I. Introduction

- 65 This draft guidance document updates and clarifies the procedures for reviewing
- 66 premarket notification submissions (510(k)s) for devices labeled as sterile,
- 67 particularly with respect to sterilization technologies FDA considers novel, and
- 68 provides details about the pyrogenicity information that we recommend you
- include in your 510(k) submissions.<sup>1</sup> This draft guidance document also
- addresses the information regarding sterilization processes that we recommend
- 71 you include in 510(k)s for devices labeled as sterile.

72 This draft guidance document does not apply to sterilizers that are themselves

medical devices subject to 510(k).<sup>2</sup>, <sup>3</sup>This draft guidance document also does not

address 510(k) submissions for reusable medical devices that are reprocessed in

health care settings,  $\frac{4}{510}$  (k) submissions for reprocessed single-use devices,  $\frac{5}{0}$  or information to be included in 510(k)s for devices that contain animal tissue.  $\frac{6}{5}$ 

77 Finally, FDA notes that the sterilization methods used in manufacturing settings

77 Finally, FDA holes that the sterilization methods used in manufacturing settings 78 are subject to FDA's Quality System (QS) regulation requirements, 21 CFR Part

79 820.

80 FDA's guidance documents, including this guidance, do not establish legally

81 enforceable responsibilities. Instead, guidances describe the Agency's current

thinking on a topic and should be viewed only as recommendations, unless

83 specific regulatory or statutory requirements are cited. The use of the word

should in Agency guidances means that something is suggested or

85 recommended, but not required.

## 86 A. The Least Burdensome Approach

87 This draft guidance document reflects our careful review of what we believe are

the relevant issues related to review of devices labeled as sterile (including those

regulated by the Center for Biologics Evaluation and Research (CBER)) and

90 what we believe would be the least burdensome way of addressing these issues.

91 If you have comments on whether there is a less burdensome approach,

92 however, please submit your comments as indicated on the cover of this

93 document.

## 94 **B. Background**

95 In recent years, FDA has received an increased number of 510(k)s for devices

96 labeled as sterile that use **non-traditional** sterilization methods in their

97 manufacture. FDA has experience with some types of **non-traditional** methods

98 of sterilization. We recognize, however, there may be **novel non-traditional** 

99 sterilization technologies used in the manufacture of class I and class II devices.

100 (The terms **non-traditional** and **novel non-traditional** are defined in Section

101 II.A. below.)

102 Under section 513(f)(5) of the Federal Food, Drug, and Cosmetic Act (the act),

103 FDA may not withhold 510(k) clearance for failure to comply with any provision of

104 the act unrelated to a substantial equivalence decision, including failure to

105 comply with Good Manufacturing Practice (GMP),<sup>7</sup> unless FDA finds that there is

a substantial likelihood that failure to comply with the provision "will potentially

107 present a serious risk to human health." We believe that using **novel non-**

108 **traditional** sterilization technologies carries a substantial risk of inadequate

sterility assurance and that, consequently, devices sterilized using **novel non-**

110 **traditional technologies** may not comply with GMP. Failure to assure sterility

111 presents a serious risk to human health because of the risk of infection.

- 112 Therefore, we intend to inspect the manufacturing facility before clearing a 510(k)
- 113 for a device that is sterilized by a **novel non-traditional** sterilization process. We
- 114 believe inspecting devices sterilized using novel

## 115 **C. Scope**

- 116 The scope of this guidance is limited to the review of 510(k)s for devices labeled
- as sterile that are subject to industrial terminal sterilization processes based on
- 118 microbial inactivation. Examples of these processes include radiation, steam,
- 119 ethylene oxide (EtO), and new technology sterilization processes.

## 120 **D. Exclusions**

- 121 1. Processes that rely on microbial exclusion, rather than microbial 122 inactivation, are outside the scope of this guidance. Examples of microbial exclusion processes include sterilizing filtration methods 123 124 and aseptic processing, commonly used in pharmaceutical manufacturing. Heparin and saline lock flush solutions, which are 125 regulated as devices,<sup>8</sup> belong to this category and, therefore, are 126 127 excluded. 2. Processes intended to sterilize medical devices that incorporate 128 129 materials of animal origin (i.e., human or animal tissues) are 130 outside the scope of this guidance. We intend to address in a future guidance the processing of these devices and the sterilization 131
- 132methods used (including the use of liquid chemical sterilants). The133branch responsible for the review of your device is available to134discuss your questions about devices that contain materials of135human or animal origin.
- 1363. Processes intended to be used by reprocessors of single-use<br/>devices are outside the scope of this document. See "Medical<br/>Device User Fee and Modernization Act of 2002, Validation<br/>Data in Premarket Notification Submissions (510(k)s) for<br/>Reprocessed Single-Use Medical Devices." 9
- 1414.Information on the cleaning, disinfecting, and sterilizing of reusable142devices that are reprocessed at healthcare facilities (and for single-143use devices that are provided non-sterile for further sterilization at144healthcare facilities) are outside the scope of this document. Please145refer to "Labeling Reusable Medical Devices for Reprocessing146in Health Care Facilities: FDA Reviewer Guidance.<sup>10</sup>

## 147 II. Methods of Sterilization

148	A. Definitions

149	FDA recognizes three categories of sterilization
150	methods currently used to sterilize medical devices in
151	manufacturing settings – Traditional, Non-
152	traditional, and Novel Non-traditional. These
153	processes are defined as:
154	1. Traditional Sterilization Methods : methods
155	that have a long history of safe and effective
156	use as demonstrated by ample literature,
157	clearances of 510(k)s or approvals of
158	premarket approval applications, and
159	satisfactory QS inspections, and for which
160	there are voluntary consensus standards for
161	validation that are recognized by FDA.
162	2. Non-traditional Sterilization Methods :
163	methods that do not have a long history of safe
164	and effective use and for which there are no
165	FDA-recognized standards, but for which
166	published information on validation of these
167	methods exists and for which FDA has
168	previously evaluated data as part of a QS
169	evaluation and determined the methods to be
170	adequate.
171	3. Novel Non-traditional Sterilization Methods
172	: newly developed methods for which there are
173	no FDA recognized standards, there is no FDA
174	inspectional history, or there is little or no
175	published information on validation, and for
176	which there is no history of comprehensive
177	FDA evaluation of sterilization validation data.
178	A Novel Non-traditional Sterilization Method
179	is also a method that has not been evaluated
180	by FDA as part of a QS evaluation and that
181	employs sterilization methods that FDA has not
182	reviewed and determined to be adequate to
183	provide reasonable assurance of safe and
184	effective use.
185	B. Examples of Sterilization Methods (as of
186	the date of this guidance)
187	1. Traditional
188	1. Dry Heat
189	2. Ethylene Oxide (EtO) with devices in a
190	fixed chamber
191	3. Moist Heat or Steam

122       4. Natural (e.g., gamma, electron beam)         133       2. Non-traditional         194       1. Hydrogen Peroxide (H 2O 2) Gas Plasma         195       Plasma         196       2. Ozone (O 3)         197       • Novel non-traditional         198       1. Chlorine Dioxide (CIO 2)         199       2. Ethylene Oxide-in-a-Bag (EtO-in- a-Bag, Diffusion method, or Injection method)         201       Injection method         203       traditional EtO methods in that         204       Ethylene Oxide-in-a-Bag         205       specifies a volume of EtO instead         206       of a concentration (e.g., 7.2         207       grains instead of 500-600 mg/L),         208       uses an EtO cartridge or capsule,         209       uses an EtO cartridge or capsule,         209       uses an EtO cartridge or capsule,         210       ga dwell time (e.g., greater than         211       8 hours).         212       3. High Intensity Light or Pulse Light         213       4. Microwave Radiation         214       5. Sound Waves         215       6. Ultraviolet Light         216       7. Vaporized Chemical Sterilant         217       Systems (e.g., hydroge	192	4. Radiation (e.g., gamma, electron beam)
194       1. Hydrogen Peroxide (H 2O 2) Gas Plasma         196       2. Ozone (O 3)         197       • Novel non-traditional         198       1. Chlorine Dioxide (CIO 2)         199       2. Ethylene Oxide-in-a-Bag (EtO-in- a-Bag, Diffusion method, or Injection method)         200       This method differs from         201       Injection method         202       This method differs from         203       traditional EtO methods in that         204       Ethylene Oxide-in-a-Bag         205       specifies a volume of EtO instead         206       of a concentration (e.g., 7.2         207       grains instead of 500-600 mg/L),         208       uses an EtO cartridge or capsule,         209       uses an EtO cartridge or capsule,         209       uses an EtO cartridge or capsule,         210       gas dwell time (e.g., greater than         211       8 hours).         212       3. High Intensity Light or Pulse Light         213       4. Microwave Radiation         214       5. Sound Waves         215       6. Ultraviolet Light         216       7. Vaporized Chemical Sterilant         217       Systems (e.g., hydrogen peroxide         218       or p		
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196       2. Ozone (O 3)         197       • Novel non-traditional         198       1. Chlorine Dioxide (ClO 2)         199       2. Ethylene Oxide-in-a-Bag (EtO-in- a-Bag, Diffusion method) or Injection method)         201       Injection method)         202       This method differs from traditional EtO methods in that         204       Ethylene Oxide-in-a-Bag         205       specifies a volume of EtO instead         206       of a concentration (e.g., 7.2         207       grains instead of 500-600 mg/L),         208       uses an EtO cartridge or capsule,         209       uses humidichips, or uses a long         210       gas dwell time (e.g., greater than         211       8 hours).         212       3. High Intensity Light or Pulse Light         213       4. Microwave Radiation         214       5. Sound Waves         215       6. Ultraviolet Light         216       7. Vaporized Chemical Sterilant         217       Systems (e.g., hydrogen peroxide or peracetic acid).         218       or peracetic acid).         219 <b>III. Sterilization Information for Devices</b> 218       Labeled as Sterile         229       A. ODE and CBER scientific reviewers should evaluate<		
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199       2. Ethylene Oxide-in-a-Bag (EtO-in-a-Bag, Diffusion method, or         200       a-Bag, Diffusion method, or         201       Injection method         202       This method differs from         203       traditional EtO methods in that         204       Ethylene Oxide-in-a-Bag         205       specifies a volume of EtO instead         206       of a concentration (e.g., 7.2         207       grains instead of 500-600 mg/L),         208       uses an EtO cartridge or capsule,         209       uses an EtO cartridge or capsule,         210       gas dwell time (e.g., greater than         211       8 hours).         212       3. High Intensity Light or Pulse Light         213       4. Microwave Radiation         214       5. Sound Waves         215       6. Ultraviolet Light         216       7. Vaporized Chemical Sterilant         217       Systems (e.g., hydrogen peroxide         218       or peracetic acid).         219 <b>III. Sterilization Information for Devices</b> 220       Labeled as Sterile         221       A. ODE and CBER scientific reviewers should evaluate         223       following information. ODE and CBER scientific reviewere should also document	197	Novel non-traditional
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233 234	type and the expected duration of patient contact.
235 236 237 238 239	In the case of EtO sterilization, CDRH has accepted EtO residuals information based on the recognized standard, "ANSI/AAMI/ISO 10993-7:1995 Biological Evaluation of Medical Devices – Part 7: Ethylene Oxide Sterilization Residuals."
240 1 241 242 243 244 245 246	. For the sterilization method, the reviewer should document a description of the method used to validate the sterilization cycle (e.g., the half-cycle method) but not the validation data itself. The submission should also identify all relevant consensus standards used and aspects of the standards that were not met.
248 249 250 251	The reviewer should document the sterility assurance level (SAL) of 10 <sup>-6</sup> for devices labeled sterile unless the device is intended only for contact with intact skin. FDA recommends a SAL of 10 <sup>-3</sup> for devices intended only for contact with intact skin.
253 254 255 256	The reviewer should document the testing performed to demonstrate that all blood contacting devices, permanent implants, devices that contact cerebrospinal fluid, and devices labeled pyrogen free or non-pyrogenic are, in fact, non-pyrogenic. The decomposite the second devices the following the following the second devices are as a second device of the following the second devices are as a second device of the following the second devices are as a second device of the following the second devices are as a second device of the following the second device of the second
257 258 a 259 260 261 262	<ul> <li>documentation should include the following:</li> <li>a description of the method used to make the determination, e.g., bacterial endotoxins test (BET), also known as the <i>limulus</i> amebocyte lysate (LAL) test;</li> <li>b. identification of the testing endpoint that was</li> </ul>
262 263 264 265 266 267	<ul> <li>c. an explanation supporting the selected endpoint. We recommend the following endotoxin endpoint: 0.5 EU/ml for general medical devices (e.g., blood contacting) and</li> </ul>
268 269 270 271 272 272	<ul> <li>0.06 EU/ml for devices that contact cerebrospinal fluid. These endpoints assume an extraction methodology described in the guidance or standards listed below (i.e., based on a 40 ml extraction volume per device). See:</li> <li>FDA "Guideline on Validation of the</li> </ul>
273 274 275 276	Limulus Amebocyte Lysate Test as an End Product Endotoxin Test for Human and Animal Parenteral Drugs,

277	Biological Products, and Medical
278	<b>Devices</b> " (1987) <sup><u>11</u></sup>
279	<ul> <li>United States Pharmacopeia (USP)</li> </ul>
280	<85> Bacterial Endotoxins Test
281	<ul> <li>ANSI/AAMI ST72:2002 Bacterial</li> </ul>
282	endotoxins—Test methodologies,
283	routine monitoring, and alternatives to
284	batch testing
285	1. The reviewer should document a description of the
286	packaging and how it will maintain the device's
287	sterility, and a description of the package test
288	methods, but not package test data. <sup>12</sup>
289	B. ODE and CBER scientific reviewers should evaluate non-
290	traditional sterilization methods in 510(k)s and document
291	the information submitted following the recommendations
292	above for traditional sterilization methods.
293	C. ODE scientific reviewers should refer novel non-traditional
294	sterilization methods in 510(k)s to the Infection Control
295	Devices Branch (INCB) for sterility consultation review. INCB
296	should, in coordination with the Lead Review branch, send
297	any requests for clarification or additional data to the Office
298	of Compliance to enable the Agency to fully characterize and
299	assess the method described in the 510(k). CBER lead
300	reviewers should ask for a sterility consultation review from
301	the appropriate CBER and/or CDRH offices.
302	IV. Review Routing for Sterile Devices
303	A. In order to maintain consistency in our approach to sterility
304	review in 510(k) submissions, the 510(k) should be reviewed in
305	accordance with the following procedures. A summary table is

provided below in section B. 306 1. The Lead Reviewer should follow the 307 recommendations in Section III. Sterilization 308 309 Information for Sterile Devices for reviewing 310 information in a 510(k) for a device intended to be 311 subjected to traditional Sterilization Methods. 2. The Lead Reviewer should follow the 312 recommendations in Section III. Sterilization 313 Information for Sterile Devices when reviewing 314 315 information in a 510(k) submission for a device intended to be subjected to non-traditional 316 sterilization methods. Additionally, the Lead Reviewer 317 318 should notify the appropriate Division of Enforcement

319 320 Branch Chief within the CDRH Office of Compliance

that a 510(k) for a device using a non-traditional

321 322 323 324 325 326 327 328 329 330 331 332 333 334 335 336 337 338 339 340 341 342 343 344 345 346 347	3.	sterilization method has been submitted. The notification should also request that Office of Compliance consider a priority QS "Post-Clearance Inspection" after FDA clears the 510(k). For CBER-led reviews, the Lead Reviewer should consult with the CBER Office of Compliance and Biologics Quality, Division of Inspection Surveillance (OCBQ/DIS) on any requests for Post-Clearance inspections. The Lead Reviewer (with the concurrence of his or her Branch Chief) should forward the informationin a 510(k) for a device intended to be subjected to what appears to be a <b>novel non-traditional</b> sterilization method to the Branch Chief, INCB, with a formal request for a comprehensive sterility consultation review. Upon receiving the request, the Branch Chief, INCB, and Division Director, Division of Anesthesiology, General Hospital, Infection Control, and Dental Devices, along with the referring ODE Division Director (i.e., the lead review division), should work with the ODE Deputy Director for Science and Review Policy to decide whether the sterilization method as defined in this guidance. The CBER lead reviewer should consult with appropriate CBER and/or CDRH offices depending on the scientific expertise required to evaluate whether the sterilization method is a novel non-traditional method as defined
348 349 250		in this guidance.
350 351		If CDRH believes the sterilization method is a <b>novel</b> <b>non-traditional</b> method, INCB should initiate a
352		review. At the same time, and in coordination with the
353		Lead Reviewer of the reviewing Division, INCB should
354 355		notify the appropriate Division of Enforcement Branch Chief within CDRH Office of Compliance that a 510(k)
356		for a device sterilized using a <b>novel non-traditional</b>
357		method has been received.
358		
359		The notice should include a formal request that CDRH
360		Office of Compliance initiate a priority QS "Pre-
361		Clearance Inspection" prior to the clearance of the
362		510(k). The ODE request for a directed inspection
363 364		may include instructions to collect specific data for evaluation, as recommended by INCB. For CBER-led
365		reviews, the lead reviewer should consult with CBER
366		OCBQ/DIS on any requests for inspections.
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367	
368	Throughout the review process, INCB will be available
369	to provide technical expertise to the Office of
370	Compliance and the Office of Regulatory Affairs.
371	
372	After FDA issues a 510(k) clearance letter, the Lead
373	Reviewer should notify the Branch Chief, INCB, and
374	the Office of Compliance that FDA has cleared a
375	510(k) with a newly validated <b>novel non-traditional</b>
376	sterilization method. The Branch Chief, INCB, should
377	inform the ODE review staff that FDA now considers
378	the newly validated <b>novel non-traditional</b> sterilization
379	method to be a <b>non-traditional</b> sterilization method.
380	From that point on, ODE should review new 510(k)s
381	for devices that use the sterilization method following
382	the recommendations in Section IV. Review Routing
383	for Sterile Devices subsection A. 2. above. For very
384	unique and/or difficult to validate sterilization
385	procedures, FDA may request that more than one
386	device using the new method be cleared before
387	considering the novel non-traditional sterilization
388	method a non-traditional sterilization method.
389	B. Summary Table: Recommended Review Routing. <sup>13</sup>

Sterilization Method	INCB Consult	QS Inspection
Traditional	No	Routine Post-Market
Non-traditional	No	"Priority" Post-Clearance
Novel non-traditional	Yes	"Priority" Pre-Clearance

- C. INCB is available to provide technical consultation to the 390 CDRH Office of Compliance, and the Office of Regulatory 391 Affairs on both non-traditional and novel non-traditional 392 393 sterilization methods.
- 394

- athttp://www.fda.gov/cdrh/ode/guidance/361.pdf) issued August 30, 397
- 2002, which superseded the Blue Book Memorandum #K90-1, 398
- 399 issued on February 12, 1990.
- <sup>2</sup> Ethylene oxide gas sterilizer, 21 CFR 880.6860, dry-heat 400 401 sterilizer, 880.6870, and steam sterilizer 880.6880.

<sup>&</sup>lt;sup>1</sup> When final, this guidance will supersede "Updated 510(k) Sterility 395 396 Review Guidance K90-1" (available

- <sup>3</sup> "Guidance on Premarket Notification 510(k) Submissions for
  Sterilizers Intended for Use in Health Care Facilities,"
  http://www.fda.gov/cdrh/ode/hcfsteril.pdf.
- 405 <sup>4</sup> For devices marketed as "non-sterile intended for sterilization at 406 the health care facility," FDA recommends the immediate package
- 407 label and labeling prominently identify the device as non-sterile.
- 408 ODE scientific reviewers should consult "Labeling Reusable
- 409 Medical Devices for Reprocessing in Health Care Facilities: FDA
  410 Reviewer Guidance" (available at
- 411 <u>http://www.fda.gov/cdrh/ode/198.pdf</u>) for additional labeling
   412 recommendations.
- <sup>5</sup> See the guidance entitled, "Medical Device User Fee and
- 414 Modernization Act of 2002, Validation Data in Premarket
- 415 Notification Submissions (510(k)s) for Reprocessed Single-Use
- 416 Medical Devices" available at
- 417 <u>http://www.fda.gov/cdrh/ode/guidance/1216.html</u>.
- <sup>6</sup> FDA intends to issue a separate draft guidance to address the
  sterilization of human and animal tissue for use in medical devices
  because this subject matter involves concerns unique to materials
  from these sources. The branch responsible for the review of your
  device (the lead review branch) is available to discuss your
  questions about 510(k)s for devices that contain human or animal
  tissue.
- <sup>7</sup> The implementing regulations for GMP requirements, section
  520(f) of the Federal Food, Drug, and Cosmetic Act, are referred to
  as Quality System (QS) requirements (see also 21 CFR Part 820).
- <sup>8</sup> "Heparin Catheter Lock-Flush Solutions; Transfer of Primary
  Responsibility from Center for Drug Evaluation and Research to
  Center for Devices and Radiological Health." 71 FR 47499, August
  17, 2006.
- 432 <sup>9</sup> <u>http://www.fda.gov/cdrh/ode/guidance/1216.html</u>.
- 433 <sup>10</sup> <u>http://www.fda.gov/cdrh/ode/198.pdf</u>.
- 434 <sup>11</sup> <u>http://www.fda.gov/cder/guidance/old005fn.pdf</u>.
- <sup>12</sup> Package test methods should include simulated distribution
  followed by one whole package integrity test and one seal strength
  test.

438 439 440 441 442	<sup>13</sup> This recommended procedure is specific for CDRH. CBER has similar review routing procedures that are specific to the offices responsible for various aspects of 510(k)s reviews. Any questions regarding CBER's review routing procedures should be directed to the relevant product offices.
443	Updated December 11, 2008
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